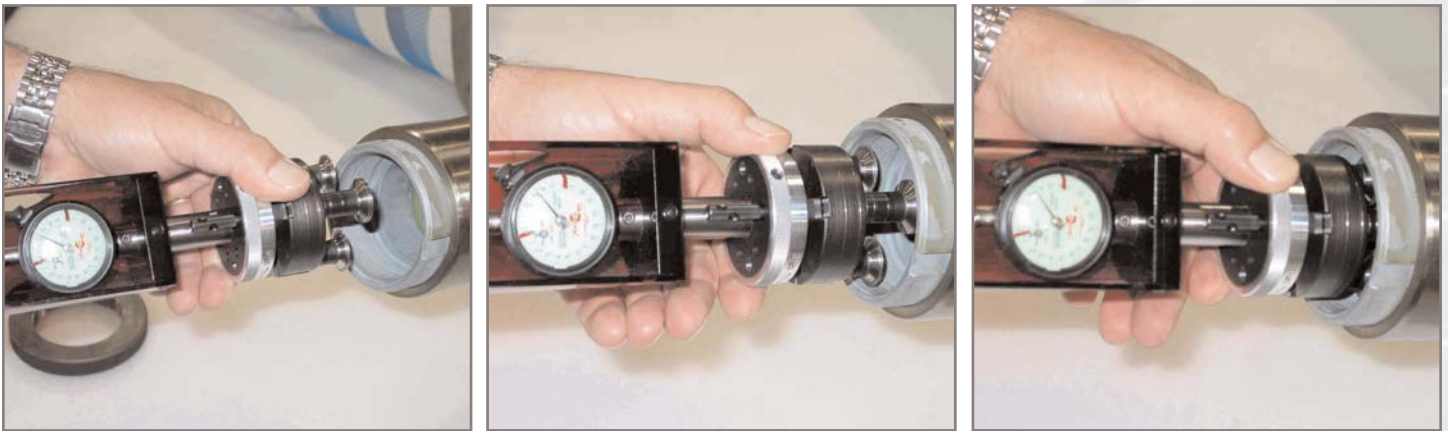


Piston Axle Thread Inspection

STEP 5 INSPECT PITCH DIAMETER



INTERNAL THREAD

INSTRUCTIONS

- Depress Gage handles and insert gage into part.
- Release gage handles and oscillate gage in part. (make sure gage is not cross-threaded)
- Note Indicator reading as it should be within the part tolerance.
- Repeat procedure for the complete length of thread a minimum of three locations along its length, front, center and back to check for taper.
- Note Indicator reading as it should be within the part tolerance.