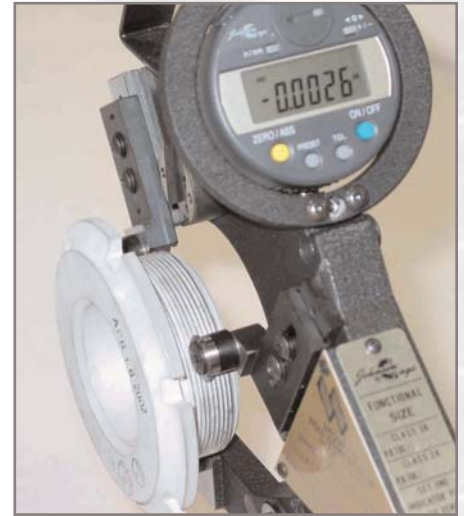


Retainer Nut Thread Inspection

STEP 5 INSPECT PITCH DIAMETER



EXTERNAL THREAD

INSTRUCTIONS

- Insert part into pitch diameter gage.
- Make sure part is in line with rolls and is not Cross-Threaded.
- Rotate part or gage to seat part.
- Note indicator reading as it should be within the tolerance zone.
- Repeat procedure. A minimum of three (3) locations along its length, front, middle, and back to check for taper.